



Instructions for the use and maintenance

varisco

Translation of the original instructions

TABLE OF CONTENTS

1.	TECHNICAL DATA	3
1.1	PREMISE	
1.2	GENERAL TECHNICAL DATA	
1.3	INTENDED CONDITIONS OF USE	5
1.4	PROHIBITED CONDITIONS OF USE	6
1.5	GENERAL GUARANTEE RULES	6
2.	TRANSPORT AND INSTALLATION	6
2.1	TRANSPORT AND HANDLING	6
2.2	STORAGE	7
2.3	UNPACKING	7
2.4	INSTALLATION	7
3.	OPERATION	10
3.1	CONTROL EQUIPMENT	10
3.2	SAFETY DEVICES	14
3.3	COMMISSIONING	15
4.	MAINTENANCE	
4.1	PREMISE	
4.2	SAFETY DURING ELECTRICAL MAINTENANCE	
4.3	PREVENTIVE AND SERVICE CHECKS	
4.4	TROUBLESHOOTING	
4.5	DEMOLITION OF THE EQUIPMENT	
5.	SAFETY, USE AND MAINTENANCE INSTRUCTIONS IN ACCORDANCE WITH	
	DIRECTIVE 94/9/EC (CONTROL PANEL MANUFACTURER)	
6.	DATASHEET OF THE COMPONENTS	
6.1	Ex-i DIGITAL INPUT BARRIER	
6.2	Ex-i TEMPERATURE SENSOR INPUT BARRIER	45



1. TECHNICAL DATA

1.1 PREMISE

The supplied equipment consists of the control panel for an electric pump in ATEX execution, compliant with Directive 94/9/EC, by direct-on-line starting in manual and automatic mode.

The scope of supply only consists of the controlgear, the wiring and relative components on the unit: it therefore does not include the connections to the mains.

The user instructions and warnings that accompany the supply consist of the following sections:

(1)	DESCRIPTION
\square	TECHNICAL AND IDENTIFICATION DATA OF THE SUPPLY
\square	TRANSPORT AND INSTALLATION
\square	OPERATION
\square	MAINTENANCE
\boxtimes	SAFETY, USE AND MAINTENANCE INSTRUCTIONS IN ACCORDANCE WITH DIRECTIVE 94/9/EC (CONTROL PANEL MANUFACTURER)
\square	DATASHEET OF THE COMPONENTS

The wiring diagrams are not included in this manual and are supplied as a separate document.

Note (1): the selected boxes indicate that the document is included with the supply.



The user instructions and warnings should be carefully read before using the equipment and prior to any intervention, for the system to be used in a rational and safe manner and perform appropriate interventions. In fact, the information within also covers improper procedures, actions and use that can represent a risk for the personnel involved.

Reference to the user instructions and warnings must be allowed in the area surrounding the equipment as they form an integral part of it. These must be stored adequately in a dry and protected place, away from agents that could make them become entirely or partially illegible.

The instructions must be used in such a way so as not to damage its contents. Under no circumstances must parts be removed or rewritten.

Should some sections of the user instructions and warnings be lost or damaged, a copy must be requested, specifying the document code and edition found at the bottom of the page. It is recommended to keep the user instructions updated with any additions or changes made by **Varisco SpA**.

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The identification data of the supply and equipment is also shown on the identification plates affixed to the equipment itself.

If the plates should deteriorate due to wear and not be clearly and entirely legible, it is recommended to request a copy from Varisco SpA.



Do not remove or destroy the plates in order for the equipment identification data to always be visible.



1.2 GENERAL TECHNICAL DATA

Below are the technical data and specifications <u>common</u> to all the different types of electrical equipment supplied:

EXTERNAL CONFIGURATION OF THE	
EQUIPMENT	CABINET
CONDITIONS OF INSTALLATION	FIXED EQUIPMENT
VENTILATION	NATURAL
TYPE OF CURRENT	ALTERNATING
	3-PHASE (3F+PE), 3-PHASE MOTOR
POWER SUPPLY SYSTEM	SINGLE-PHASE (F+N+PE), SINGLE-PHASE MOTOR
INSULATION RATED VOLTAGE	< 1000 V
AUXILIARY CIRCUITS RATED VOLTAGE	24 Vac
INPUT VOLTAGE RANGE OF VARIATION	RATED VOLTAGE +/- 10%
RATED FREQUENCY RANGE OF VARIATION	RATED FREQUENCY +/- 2%
IDENTIFICATION OF THE PROTECTIVE EARTH CONDUCTOR	YELLOW-GREEN
MARKING (ATEX 94/9/EC)	II 2GD Ex d[ia] IIB+H2 T6
DEGREE OF PROTECTION	IP66
DEGREE OF PROTECTION WITH THE DOOR OPEN	IP20
	✓ INSULATION OF LIVE PARTS
MEASURES FOR PROTECTION OF PERSONS AGAINST ELECTRIC SHOCK	✓ PROTECTION BY BARRIERS OR ENCLOSURES
	✓ USE OF PROTECTION CIRCUITS
OPERATING TEMPERATURE	≤ +40 °C, ≥ -5 °C
ATMOSPHERIC CONDITIONS CONSIDERED	CLEAN AIR, \leq 50% RELATIVE HUMIDITY AT A MAX TEMPERATURE OF +40 °C WITH NO CONDENSATION
POLLUTION DEGREE ¹	POLLUTION DEGREE 3
INTENDED ALTITUDE OF THE PLACE OF INSTALLATION	LESS THAN 1000 m
EARTHING SYSTEM TO WHICH THE EQUIPMENT IS INTENDED TO BE CONNECTED	TN-S SYSTEM
TYPES OF ELECTRICAL CONNECTIONS OF THE FUNCTIONAL UNITS ²	FFF
EMC ENVIRONMENT ³	ENVIRONMENT A

¹ **Pollution degree 1** No pollution or only dry and non-conductive pollution occurs.

Pollution degree 2 Only non-conductive pollution occurs. Occasionally, condensation can cause temporary conductivity.

Pollution degree 3 Conductive pollution or dry non-conductive pollution that becomes conductive due to condensation.

Pollution degree 4 The pollution generates persistent conductivity caused by conductive dust, rain or snow.

² The types of electrical connections of the functional units inside the equipment are indicated by a 3-letter code: the first letter indicates the type of electrical connection of the main incoming circuit; the second letter indicates the type of electrical connection of the main outgoing circuit and the third letter indicates the type of electrical connection of the type of electrical connection of the main following meanings:

[•] F refer to fixed connections (the connection is connected or disconnected by means of a tool);

D refers to disconnected connections (the connection is connected or disconnected by intervening manually without using a tool);

[•] W refers to removable connections (the connection is connected or disconnected by setting the functional unit to service or disconnected mode).

³ <u>Environment B</u> Low voltage public network for residential, commercial and light industrial systems.

Environment A Low voltage non-public network or industrial systems, including sources of high interference.

Below are the specific technical data and specifications for each coded type of electrical equipment supplied: this data is shown on the identification plate affixed to the external and internal side of the door of the control panel.

Thee phase con	lioi parieis					
Control panel code	Rated voltage [V]	Rated frequency [Hz]	Full load current [A]	Rated short- circuit current [kA]	Fault loop maximum impedance [Ω]	Reference impedance test [Ω]
10045960	400	50	9	50	2	0.5
10047650	400	50	7,1	50	3	0,5
10047694	400	50	17,2	50	1,45	0,33

Three phase control panels

Single phase control panels

Control panel code	Rated voltage [V]	Rated frequency [Hz]	Full load current [A]	Rated short- circuit current [kA]	Fault loop maximum impedance [Ω]	Reference impedance test [Ω]
10047697	230	50	15,5	50	1	0,2

The impedance of the fault loop refers to the power source (including the impedance of the protection circuit) from the terminals of the disconnecting device of the electrical equipment: the user is advised to consider the increase in resistance of the supply line conductors due to the fault current, when evaluating the impedance of the power source.

If the impedance of the fault loop of the power source exceeds the "reference impedance test" value, it is recommended to verify the characteristics of the supply protection circuit, once installation is complete and before commissioning takes place, in accordance with "Test 2" testing method (refer to CEI EN 60204-1 para. 18.2).



If the prospective short-circuit current at insertion point of the equipment should exceed that indicated in the specific technical data, a device must be installed so as to limit the current below this value.

The user must comply with the technical specifications of the equipment so as not to damage it or put personnel at risk!

The equipment is protected with the required earthing system should the impedance of the fault loop of the power source be lower than the value indicated in the specific technical data. The user must adopt additional protection measures upstream the electrical equipment supplied if the earthing system differs from than prescribed or impedance of the fault loop exceeds that which is specified.

The values of the impedance of the fault loop indicated in the specific technical data only refer to electrical control panels supplied fully wired to the relative machine. If loose panels are supplied that are not wired to the machine, always contact Varisco SpA before installation.

INTENDED CONDITIONS OF USE 1.3

The control functions and use of the equipment must be implemented within the limits indicated in the previous paragraph, "GENERAL TECHNICAL DATA" - in well-ventilated and well-lit environments, with no hazardous reflections, so as to ensure the equipment is ventilated appropriately and each part is clearly visible, the control panel is clearly read and the actuators are identified, in particular that which stops the equipment in an emergency.

Any other use is to be considered unintended and prohibited as this can cause unforeseen personal risks of an electrical nature and/or other type and damage the equipment or production.



Only appropriate fire extinguishers (e.g. carbon dioxide) are to be used in case of fire or any other situation where open flames appear inside or outside the equipment. It is strictly prohibited to use water to put out the flames!

1.4 PROHIBITED CONDITIONS OF USE

The following are considered misuse and are therefore prohibited:

- using the equipment differently than that indicated in the previous point;
- using the equipment in potentially explosive environments subjected to Directive 94/9/EC and non
 compliant with the classification of the electrical equipment marked on the identification plates pertaining to
 the ATEX Directive;
- using the equipment in a harsh environment or in the presence of high concentration of dust or oily substances suspended in the air;
- using and/or installing the equipment in environmental conditions that differ from those indicated in the technical data;
- positioning/installing the equipment without adequate airflow;
- switching on and operating the equipment with the enclosures of the control panels open. This can only be implemented by Varisco SpA personnel;
- assign uneducated, uninformed and/or untrained personnel to use the equipment;
- apply signals to the equipment that differ from the allowed ones, which can alter the performance of the equipment protection;
- modify, add or remove parts of the equipment without written authorisation from Varisco SpA;
- switching on or operating the equipment with no earth connection or one that is not perfectly efficient;
- remove or hide in any way the danger signs (plates, labels, light signals) applied by Varisco SpA to the equipment.

The above-mentioned prohibited uses do not include all possible misconduct. If in doubt, please contact Varisco SpA for guidelines on how to carry out the operations correctly.

1.5 GENERAL GUARANTEE RULES

The guarantee validity of the equipment installed by **Varisco SpA** varies according to the type of system and that is indicated in the quotation in the "guarantee terms and conditions".

The guarantee covers all materials with manufacturing defects or anomalies that are objectively proven and acknowledged by the manufacturing company to be repaired/replaced, free of charge and ex works in our premises and in the shortest time possible. If an on site visit is requested, the costs of labour will be charged together with any travelling, meals and lodging expenses.

Generally, the guarantee is rendered null and void in the following circumstances:

- improper use of the equipment;
- serious flaws in the scheduled maintenance;
- changes or interventions not authorised by Varisco SpA (particularly on the safety devices);
- improper storage and/or installation.



The guarantee is automatically rendered null and void if repairs are carried out by unauthorised personnel or the equipment is stored or installed inappropriately or in an unsuitable environment.

Varisco SpA cannot be held liable if unauthorised changes are implemented on the equipment or if it is tampered with.

2. TRANSPORT AND INSTALLATION

2.1 TRANSPORT AND HANDLING

"Transport" refers to the phase when the equipment is transferred from the manufacturing site to that where it shall be used.

The electrical equipment is supplied mechanically fastened to the structure of its relative machine; refer to the specific Use and Maintenance Manual for the methods of transport and handling.



Any kind of impact and stress to the components must be avoided when the electrical equipment is transported and handled. Particular attention must be paid to:

- ensure the doors or access hatches are closed properly and secured;
- protect the equipment from all kinds of possible impact and stress according to the type of transport.
 - ⇒ Prevent particularly violent knocks during transport by paying attention to the overall dimensions of the goods and fastening the load so as to prevent it from tipping over.

The following precautions must always be complied with when transporting and handling the goods:

- do not stand beneath suspended loads and keep at a safe distance from the area in which the load is handled;
- if the load must be guided while being raised, do not use your hands or feet. Suitable equipment must be used that allow the personnel to maintain a safe distance from the load being lifted.

2.2 STORAGE

If the electrical equipment supplied and/or the components shall not be used for quite a while before being installed or shall not be used for a long period of time, this must be stored according to the precautions pertaining to the storage place and duration as indicated below:

- store in a covered and dry place, protected against the elements, where the temperature ranges from -25 °C to +55 °C and the humidity does not exceed 50% (relative to a maximum temperature of +50 °C);
- the equipment must be particularly protected against humidity and significant changes in temperature;
- · protect the equipment from impact and stress;
- prevent the equipment from coming in contact with corrosive or anyhow aggressive substances;
- set the equipment in a stable and secure position, away from heat sources, open flames and the storage of flammable or explosive substances.



The packaging and compliance with storage conditions are to be checked at regular intervals that do not exceed 2 months.

2.3 UNPACKING

The steps below must be followed before unpacking the equipment:

	 check the equipment supplied and ensure that it has not been damaged; check that the supply is complete, verifying also that the technical documentation is present; any damage must be reported immediately to the carrier, with a note countersigned by the driver; immediately inform the manufacturer if the delivery is incomplete or parts are missing.
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2.4 INSTALLATION

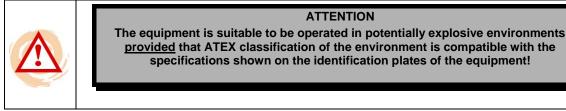
GENERAL INFORMATION

The Customer is responsible for the installation of the equipment's electrical connection to the supply line. The power supply cables are to be inserted from the upper side.

The installation must comply with the requirements of CEI EN 60079-14 "Explosive atmospheres: Design, selection and installation of electrical systems": furthermore, please refer to the attached "safety, use and maintenance instructions in accordance with Directive 94/9/EC" of the control panel manufacturer.

The equipment must be used in a well-lit environment so as to facilitate the operator's normal routine operations and the environmental conditions must be compatible with the technical specifications of the equipment indicated in Chapter 1. TECHNICAL DATA.







WARNING

The connection of the equipment must only be set up by qualified and authorised personnel!

VERIFICATIONS PRIOR TO INSTALLATION

The following must be complied with in order to prevent any type of problem when commissioning the equipment.



- Before connecting the equipment ensure that power distribution network data corresponds with the data on the plates. The installation must be carried out in compliance with the applicable regulations in accordance with the manufacturer guidelines and by qualified electricians. Incorrect installation can cause damage to persons or objects for which the manufacturer cannot be held liable.
- The electrical safety of this equipment is only guaranteed when it is connected correctly to an effective earthing system, implemented according to the applicable electrical safety regulations. The manufacturer cannot be held liable for any damage caused due to no earthing system being installed and if the electrical equipment is installed in an electrical distribution system with an earthing system other than that described in Chapter 1.2 GENERAL TECHNICAL DATA.
- This basic safety requirement must be verified and if in doubt, ask professionally qualified personnel to perform an accurate inspection of the system.



WARNING Refer to the attached technical documentation: wiring diagrams

The equipment must not be installed:

- where paints or solvents are stored;
- near heat sources or flammable substances.

ELECTRICAL CONNECTION

The equipment must be connected to the electrical power supply line, considering the following:

- The Laws and technical regulations applicable in the place and at the time of the installation.
- The data shown on the technical documentation and on the plate.

The cross-sections of the cables are to be calculated considering the maximum current absorbed and the position of the electrical power supply line.



WARNINGS

- The main power supply line must consist of wires with an adequate cross section, sized according to the data in the technical documentation. In particular, the section of the conductors must comply with the length of the supply line and the relative voltage drop. It must also comply with the derating of the cables if these are laid in bundle or in layers with other existing channelled wires. The Customer is responsible for these details that affect the sizing, conditions and types of installation.
- The customer must provide over current protection (overloads and short-circuits) of the electrical power line. Disconnecting devices lockable in open position must be installed upstream on the power line.
- The equipment must be connected to an effective earthing system.

The cable is to be entered into the electrical cabinet from the upper side and the connection via terminals L1-L2-L3 (three-phase voltage without neutral with control panel and motor three phase) and PE (earth conductor).

With control panel and motor single phase, the cable is to be entered into the electrical cabinet from the upper side and the connection via terminals L1-N and PE (earth conductor).

The supply conductors must be firmly and securely connected to the corresponding terminals of the equipment. The cables must pass through a suitable Ex-d cable gland or sealing fitting.

All the electrical connections, apart from the supply input, will have to be carried out through the lower side of the enclosure of the control panel, through the appropriate holes in correspondence to the connection terminal blocks in the control panel. The cables must pass through suitable Ex-d sealing fittings or "barrier" type cable glands. Any unused holes on the casing must be closed with Ex-d certified sealing caps.

The tools used when fastening the cables to the terminal blocks and/or to the terminals of the disconnecting switch must be suitable for the shape and size of the fastening screws and the metal terminals and the relative housings must not be damaged while fastening.

After having completed the wiring, all metal or plastic residuals must be removed from inside the enclosure (e.g. screws, washers, lengths of wire or sheath, drilling chips, dust, pieces of paper, etc.) with a suction system.

The electricity must meet the following requisites:

勢	Three-phase voltage	refer to Chapter 1.2 GENERAL TECHNICAL DATA
\$	Single phase voltage	refer to Chapter 1.2 GENERAL TECHNICAL DATA
\$	Rated frequency	refer to Chapter 1.2 GENERAL TECHNICAL DATA

♦ An efficient earthing system.

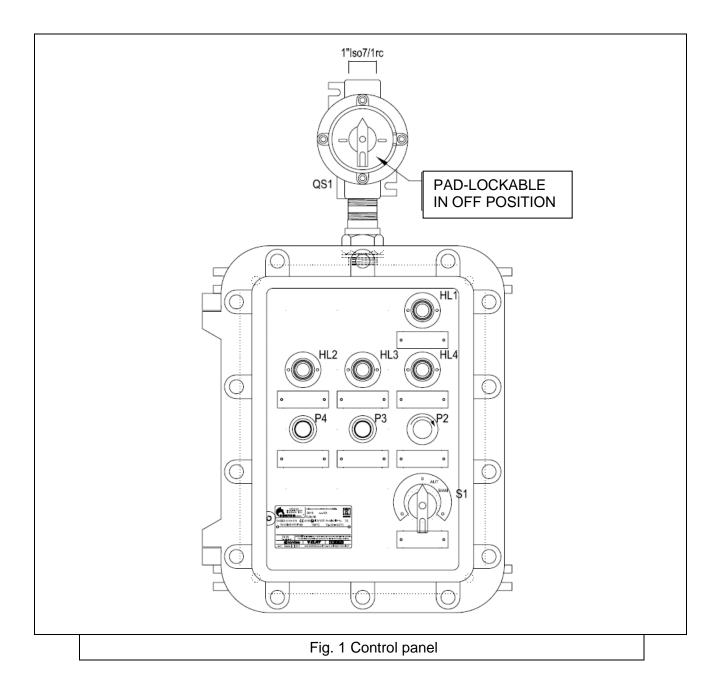
ATTENTION

- The supply line of the equipment must be protected upstream against over voltage (e.g. atmospheric discharge) and overcurrent (overloads or short-circuits) by installing suitable automatic circuit breakers that are appropriately coordinated according to the electrical specifications and parameters of the supply line. Particular consideration must be made to the short-circuit current where the equipment is installed and to the short-circuit capacity of the equipment itself, indicated in the wiring diagram and in Chapter 1 TECHNICAL DATA.
- The equipment must not be live during the electrical connection. Therefore, the power supply line must be disconnected upstream and the main switch must be locked in the open position with a padlock in order to prevent the equipment from be started up unexpectedly. Before starting the connections operations ensure that all the cables to be connected to the terminals of the equipment are not live.



- 3. OPERATION
- 3.1 CONTROL EQUIPMENT

The controls of the supplied equipment, on the front panel of the control panel, are an integral part of the equipment. The functions of each push button or selector are clearly identified by a specific text label near the device itself.





KEY FOR FIGURE 1

- QS1 main disconnect switch
- P2 emergency stop push button
- S1 AUT 0 MAN mode selector
- P4 start push button
- P3 stop push button
- HL1 "POWER ON " indicator
- HL2 "PUMP OVERLOAD" indicator
- HL3 "PUMP HIGH TEMPERATURE ALARM" indicator
- HL4 "PUMP RUNNING" indicator





Fig.1.2 View of switch disconnector

Fig. 1.1 View of control panel



Fig. 1.3 View of capacitor fitted in dedicated box (single phase voltage)



The actuators and the man-machine interface devices on the various controlgears are divided in the following functional categories:

- I. Monostable push buttons activated if pulse pressed.
- II. Monostable push buttons with indicator lamp activated if pulse pressed.
- III. Mushroom push button with manual reset activated if pulse pressed; the push-button must be turned clockwise or pulled in order to reset.
- IV. 2 or 3-position selectors/switches activated if turned to coincide with the signalled positions.
- V. 2 or 3-position selectors with key lock activated if turned to coincide with the signalled positions and can be blocked in position.
- VI. Indicator lights.
- VII. Instruments.



In the case of key-activated controls, the key must be entrusted to a person who has been trained on the risks correlated with the use of the implemented control. The key must be removed from its seating during operations related to the function of the selector, which pose a risk for the safety of personnel, so as to prevent accidental activation of mobile parts.



REF.	COMPONENT	FUNC. CAT.	EFFECTS
	CONTROL PANE	L: DESC	RIPTION OF THE CONTROL ACTUATORS
QS1	SWITCH DISCONNECTOR	IV	MAIN DISCONNECT SWITCH: disconnecting switch of the main power supply line and control auxiliaries.
P2	EMERGENCY PUSH BUTTON	===	EMERGENCY STOP: press this button on the control panel to immediately stop the electric motor.
			The machine must be inspected after an emergency stop and before resetting it so as to detect the cause that made necessary the stop command. The cause must be resolved before resetting the emergency. If maintenance must be performed, the machine must be disconnected from the sources of energy!
S1	ROTARY SELECTOR	IV	MODE SELECTOR: three position selector: "MAN" "0" "AUT"; with no emergency activated and in the "AUT" position, the system is set to start and stop, controlled by external voltage free contacts (e.g. from float switches). Set to the "MAN" position, the system is set to be driven only in manual mode, therefore excluding external control.
P4	WHITE PUSH BUTTON	I	START: if pressed, the pump motor starts. If the following conditions are verified, the system will be ready to be started when the start button is pressed: the main switch is in the "I" position, the operating mode selector is in "MAN" position and the emergency button has not been activated.
P3	BLACK PUSH BUTTON	I	STOP: if pressed, the pump motor stops. When the operating mode selector is in "MAN" position and the stop button is pressed, the system will be stopped.
HL1	WHITE INDICATOR LIGHT	VI	POWER ON: line voltage indicator. The indicator goes on if the main switch is in the "I" position.
HL2	YELLOW INDICATOR LIGHT	VI	PUMP OVERLOAD: an indicator that signals the thermal overload relay of the electric pump has triggered.
HL3	YELLOW INDICATOR LIGHT	VI	PUMP HIGH TEMPERATURE ALARM: with the controls engaged, this indicator signals the electric pump has been switched off, when an excessive temperature, (incompatible with the temperature class indicated for the electric pump), is detected by the temperature sensor mounted on the pump.
HL4	GREEN INDICATOR LIGHT	VI	PUMP RUNNING: with the controls engaged, this indicator signals that the electric pump is running.

If the rotary selector S1 is in "AUT" position, the electric motor is started and stopped via two remote Ex-i intrinsic safety "voltage free contacts", positioned in a hazardous area, which must be connected via Ex-d barrier cable glands to the B2 galvanically isolated barrier (refer to the wiring diagram) within the control panel. The interface characteristics of the Ex-i devices must be compatible with those of the B2 barrier (refer to the attached datasheet).

The B1 galvanically isolated barrier (refer to the wiring diagram) allows the connection of a temperature sensor (thermocouple/RTD) positioned in a hazardous area. A threshold value can be set on the B1 barrier for the detected temperature and this value must be less than that of the temperature class declared for the pump.

If the temperature element detects a temperature above the threshold set on B1, the pump is stopped automatically. The pump can only be restarted if the detected temperature drops below the threshold value.

ATTENTION! The pump switch-off temperature threshold value is factory preset on the B1 barrier and must not be changed for any reason whatsoever. Varisco Spa declines all responsibility for any damage caused to persons, equipment, system or production, if this temperature value is changed!



ATTENTION!

Do not activate the controls by accident! The operator must be aware of the action given by each actuator after having read this operation manual!

operation mane



ATTENTION! all responsibility for any damage caused to per

Varisco SpA declines all responsibility for any damage caused to persons, equipment, system or production, if the control actuators are activated by personnel who has not been adequately educated or informed!

3.2 SAFETY DEVICES

	EMERGENCY STOP BUTTON		
Activation:	Activation: Press the EMERGENCY STOP push button		
	The emergency control component is blocked.		
	Once the push button is activated the pump motor stops.		
Release:	Turn the push button clockwise or pull it outwards.		



The emergency stop is a safety precaution for the personnel operating the machine/system. An emergency stop can be caused by two possible reasons: the operating personnel activate the emergency stop as he detected by the presence of a hazard or an operating situation occurs beyond the acceptable work parameters. THE CAUSE MUST BE RESOLVED before resuming the work irrespective of the reason that caused the emergency stop.





ATTENTION!

Disabling the machine via an emergency control component is only allowed in a hazardous situation.

It must not be used for a general shutdown!



The emergency stop does not guarantee the safety conditions required for repairs or maintenance to be performed. In this case, use the personal padlock located on the main disconnecting switch.

(Category 0)

(Category 0)

(Category 0)

(Category 0)



With reference to the stop functions:

The applicable stop functions are as follows:

- Main disconnect switch of the control panel
- Manual/stop/automatic selector
- Stop push button
- Emergency push button

CATEGORY 0 STOP:

achieved by disconnecting the power to the actuators of the Machine (uncontrolled stop).

CATEGORY 1 STOP:

a controlled stop by the power to the actuators of the Machine being removed after allowing enough time for them to be stopped.

CATEGORY 2 STOP:

a controlled stop with the power to the actuators being maintained.



ATTENTION!

Only when the main disconnect switch of the control panel is blocked in the open position does the machine stop in safe mode for maintenance and repairs to be performed!



3.3 COMMISSIONING

This operation must be performed by personnel who has been adequately trained on the risks arising from the control equipment and the machine it is connected to. The personnel must be informed regarding the additional risks coming from particular mechanical or electrical calibration procedures to be performed during this phase.



WARNING Only once COMMISSIONING is completed the operators are allowed to operate the machine/system.



The equipment is supplied complete with all the components, closed and tested. Therefore, the user is generally only required to implement the wiring to the power supply line in accordance to the requirements of the technical documentation and Chapter 2 TRANSPORT AND INSTALLATION.



Even though the single tests prescribed by law have been performed in the Varisco SpA factory, the equipment installer is not exempt from the obligation to inspect it following transport and installation!

The following verifications are required before starting-up the machine/system so as to prevent errors or accidents due to the wiring phase of the components on board the machine:

VERIFICATIONS

- > the control panel, control push buttons, electrical wires and the protective sheaths must be intact;
- the connections of all the external sources of energy, in particular the electrical connections, must be correct and the power supply corresponds with the specified limits such as voltage, frequency, etc.;
- > the operational tests of the normal and emergency stop devices must have been performed.

STARTING-UP

The equipment is tested within the Manufacturer's premises before being shipped.

The following must be performed before the first start-up of the Machine/system controlled by the equipment:

- check the sense of rotation of the motors (only for three phase motors), as follows:
 - 1. Activate the main switch control lever of the control panel, bringing it to the "I" position.
 - 2. Set the MAN 0 AUT rotary selector to MAN.
 - 3. Press the START button and then the STOP button as soon as the pump is activated.
 - 4. Check that the sense of rotation of the pump motor is correct.

Should the sense of rotation of the motor not be correct, proceed as follows:

- a) Activate the main switch control lever of the control panel, bringing it to the "0" position.
- b) Disconnect the power supply to the control panel via the switch upstream the power supply line.
- c) Invert any two of the three phases in the control panel line junction box (L1 L2 L3).
- d) Close the electric cabinet.

4. MAINTENANCE

4.1 PREMISE

The employer is legally obliged to keep the systems and safety devices in a good maintenance state so as to guarantee safety.

Regular maintenance involves periodic verifications so as to guarantee the efficiency of the electrical equipment and components.

The above is based on the assumption that maintenance is performed by qualified personnel who is very familiar with the electrical equipment and knows how to intervene in routine operations as well as in the case of faults or anomalies.

Please remember that the verifications and maintenance of the electrical systems in potentially explosive areas must be performed in compliance with the requirements of CEI EN 60079-19 "Explosive atmospheres: verification and maintenance of the electrical systems".



4.2 SAFETY DURING ELECTRICAL MAINTENANCE



One of the most important conditions for the machine to be used safely is for the machine to be secured in safe mode while there are persons in the hazardous areas.

Start-up, even unexpected, is not usually due to the machine/system's power supply being suddenly or inadvertently connected but is also linked to the presence of other sources of energy, such as pneumatic energy, hydraulic energy and gravity. Before performing any type of Maintenance or repairs, the machine/system must be insulated from the external sources of supply.



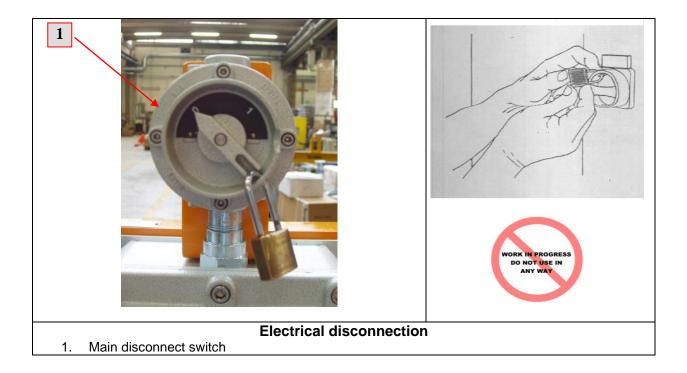
The operator must verify the following for the machine/system to be set in safe mode, with regards to insulation from the electrical source of energy.



THE MAIN DISCONNECT SWITCH **1** placed on the top of the control panel is in the disconnected (0) (OFF) position.

The blocking device is set (padlocked and the key safeguarded).

No transmission or processing component can be activated.





PARTICULAR PRECAUTIONS

All work, such as commissioning, maintenance and repairs, must be carried out by qualified personnel.

The operator is prohibited from making changes to the control, switch and safety devices. Such changes can only be carried out by qualified personnel.



ATTENTION!

Unauthorised personnel must not control the machine/system or perform any kind of work on it!



The following recommendations must be complied with when performing maintenance or repairs:

- routine and extraordinary maintenance must only be assigned to technically qualified personnel;
- electrical maintenance must be performed by a person who has appropriate knowledge/experience/information to work safely. The word 'trained' is an attribute relative to:
 - · the type of operation;
 - the type of system on or near which the work must be carried out;
 - the environmental, contingent and monitoring conditions by the best trained personnel;
- the risks associated with electrical work vary according to the type and degree of danger of the work itself. The
 risks associated with each type of job must be evaluated, also in accordance with Legislative Decree 81/2008;
- the maintenance technicians must:
 - \Rightarrow respect the limits of their skills;
 - \Rightarrow comply with the procedures and warnings described in this manual;
- \Rightarrow respect the times and frequencies defined for scheduled maintenance;
- use the safety devices and comply with the specific procedures prescribed by law for the implementation of electrical work (live or not, depending on the case);
- use specific equipment for electrical work, verifying their state before doing so;
- verify the suitability of the environmental conditions (e.g. visibility in the intervention area);
- do not use solvents and flammable materials;
- do not climb on to the parts of the machine as they are not designed to carry people;
- once the work is complete, correctly set and fasten all the protections and guards that were removed or opened.



ATTENTION

Use the indicated personal protective equipment (PPE) when cleaning the machine (e.g. suitable gloves, dust masks, earplugs, etc.)



C)

The indicated system start-up procedure must be followed, which must also include the following verifications, when performing the system commissioning and testing operations after maintenance, repairs or changes are carried out:

- 1. start-up, shutdown and any control devices must work as indicated;
- 2. the emergency stop devices works properly;
- 3. the external power supply sources can be disconnected and isolated.



The operator is only authorised to use the controls and buttons mounted on the various control panels.

The operator is therefore prohibited from:

- \Rightarrow opening control panels and accessing the internal equipment;
- \Rightarrow removing the protections of live parts, such as covers of motor terminal boards, junction boxes, etc.

These operations are to be carried out by the qualified technician. He is responsible for the keys and/or tools that allow the live parts to be accessed.

Typical interventions of the qualified technician are: replacing the fuses, resetting the faulty signal devices (lamps, indicators, etc.) and replacing faulty components.

All new components must have the same technical characteristics and provide the same efficiency as the faulty ones, especially those relative to safety functions.

The new components must be set to the same values applied for the components being replaced, e.g. thermal overload relays, timers, etc.



Before performing any type of maintenance the machine must be insulated from the power sources.

The routine maintenance technician is prohibited from modifying the electrical connections in the control panels. Any changes made to the system, wiring and complex repairs are to be solely carried out by the Manufacturer.



For maintenance to be performed correctly, always refer to the documents and diagrams provided, including the attachments (functional diagrams, parts lists, terminal blocks, user manuals, etc.).

When replacing plastic or metal parts (e.g. motors, conductors, covers, electrical system ducts, etc.), the disassembled parts must be sent to suitable collection facilities for them to be recycled (metal or plastic) or treated and disposed of according with the applicable law in the country where the equipment is installed. Particular attention must be paid to the electronic components and printed circuits that must be sent to authorised dumping grounds (aluminium electrolytic capacitors, etc.).



4.3 PREVENTIVE AND SERVICE CHECKS

The applicable law that sets the general measures to protect the health and safety of workers, prescribes that regular maintenance is to be performed in the environment, on equipment and machines/systems, with particular attention paid to the safety devices, in compliance with the manufacturer's instructions.

Varisco SpA plans the installation according to the service to be provided, in accordance with the requirements imposed by the equipment and identified together with the Customer. Functionality, efficiency and safety must be maintained over time by complying with a process whereby the prescribed verifications, continuous monitoring and predictive maintenance are to be implemented. For correct and punctual maintenance to be performed, Varisco SpA provides the Customer with the tables below that define the methods to be applied and the details of maintenance types and frequency.

Preventive and service checks authorised	must	ARNING! only be performed by qualifie rry out electrical work!	ed pe	erso	nne	I,		2	2	
			Daily	Weekly	Fortnightly	Monthly	3-monthly	6-monthly	Annually	As necessary
Description of operation	Mac	hine status / precautions	Ő	3	Ľ	Σ	ά	ė	Ā	Â
ELECTRIC	CAB	INET / COMMAND DESK								
Visual inspection of the control panel and the devices within (cleaning, no obstructions that reduce ventilation efficiency, no damage, foreign bodies or material, mould or insects)		Isolation for maintenance								
Check of the input voltage	\mathbf{A}	Controls engaged								
Check the current absorption of the main loads	4	Controls engaged								
Check of the triggered circuit breakers		Isolation for maintenance								
Verification of the terminal blocks and general tightening of the connections		Isolation for maintenance								
Signal lamps: verification of their integrity	\mathbf{A}	Main switch in the "I" position								
Measuring devices and displays: verification of correct operation	4	Controls engaged								
Fuses : verification of their size, integrity and wear (change in colour) in the contact points		Isolation for maintenance								
Electrical protections : verification of the calibration and operating status	4	Controls engaged								
Contactors: check for vibrations	\mathbf{A}	Controls engaged								
Contactors : verification of the operating status and efficiency of the fixed and mobile contacts		Isolation for maintenance								
Auxiliary transformers: check of the voltage	\mathbf{A}	Main switch in the "I" position								
Auxiliary transformers: verification of the terminal block and tightening of the connections		Isolation for maintenance								
Control panel enclosure: verification that the torque of the cover's fastening screws is		Controls engaged								

correct



		ily	Weekly	Fortnightly	Monthly	3-monthly	6-monthly	Annually	necessary
Description of operation	Machine status / precautions	Daily	We	ΕŌ	Мо	3-n	e-n	An	As
Control panel : verification of the earthing system's efficiency and tightening of the various connections	Solation for maintenance								
Enclosures for capacitor (single phase motor): verification that the torque of the cover's fastening screws is correct	Controls engaged								
Control panel : inspection of the identification plates and marking, verification of the presence and updates of wiring diagrams and documentation									
Power supply conductors and lines : verification of the integrity and efficiency; visual inspection of the status of the end parts of the wires and lines	Isolation for maintenance								
Conductors and lines : verification of the phase-phase insulation resistance and that between the power circuit conductors and the equipotential protection circuit (measured with a suitable instrument)	 Reference CEI EN 60204-1 point 18.3. Repeat the test when a machine part and its relative equipment is replaced or modified. 								
Conductors and lines : verification of the continuity of the equipotential protection circuit (measured with a suitable instrument)	 Reference CEI EN 60204-1 point 18.2. Repeat the test when a machine part and its relative equipment is replaced or modified. 								
Conductors and lines : verification of the tightening of the terminals, the connections of the terminal block and the numbering/identification of the conductors	(W) Isolation for maintenance								



The operations described above must be performed according to the indicated schedules. Failure to comply with the indications shall exempt the Manufacturer from all responsibility with regards to the Guarantee.

Verify that the safety devices function properly after any maintenance, repairs or changes are made.



Refer to the attached technical documentation (circuit diagrams) to check the calibration of the components.

	NOTE
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It is recommended to keep proof of the inspections carried out, thereby reporting the relative information and results on a special register, including the date when the inspection is performed, the type of inspection, the machine/system in question, the person performing the inspection and its result, specifying the corrective action to be implemented.



4.4 TROUBLESHOOTING

Troubleshooting in the electric sector is a particular maintenance activity that requires <u>practical experience</u>, since <u>interventions in the presence of voltage may have to be performed</u>, as well as theoretical technical knowledge of the systems. The difficulties regarding troubleshooting in the electric system are due to the fact that they are difficult to identify with respect to mechanical problems. The faults are only visible in particular cases, such as bonding switch contacts or disconnection of cables from clamps. In most cases the faults must be searched for by performing tests with the aid of suitable instruments, starting from the detection of the presence of power supply voltage and searching for the breakpoint in the functional sequence.



Refer to the technical documentation (wiring diagrams, manuals of the individual components, etc.) for troubleshooting interventions, in order to correctly identify the system elements and the relative functions.

ATTENTION

Do not use makeshift solutions such as "jumpers" on terminal boards, which by-pass the functional or safety sequences!

At the end of the intervention, before using the machine/system again, check that any pieces replaced and/or the tools used for the intervention have been removed from the machines. The machine/system can then be switched back on.



In the event of faults or malfunctioning of the equipment supplied, **Varisco SpA** must be informed. The latter will provide specialised personnel and/or all information necessary for eliminating the problem.

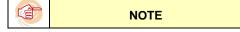
In the event of the intervention of a thermal overload protection, <u>duly trained and authorised personnel</u> can access the electric control panel, identify the switch in question and reset it by pressing the button or activating the switch reset lever (according to the type of switch).



All power supply sources must always be disabled before performing any reset or replacement intervention.

If, after having reset the thermomagnetic-circuit breaker or having replaced the fuse, the thermal relay should intervene or the fuse be damaged again, do not repeat the operation and contact Varisco SpA directly for all necessary indications to be provided.





Anomalous situations, faults and emergencies are signalled on the control panel.

The operator must take note of the signals and request the intervention of qualified personnel for the necessary inspections of the machine.



Below is a list of the main possible problems. This list does not cover all possible causes that lead to functioning anomalies. Remember that the operations to be performed during troubleshooting must be established by a trained technician who is authorised to work on live parts.

PROBLEM	POSSIBLE CAUSE	VERIFICATIONS AND SOLUTIONS
THE CONTROL PANEL IS COMPLETELY OFF	a) No electric power supplyb) No voltage at the control circuits	a) Restore the power supply and check the position of the main switch and the presence of voltage on the main power supply line.
		b) Check and, if necessary, replace the control circuit protection fuses.
	 a) No electric power supply b) No voltage at the control circuits c) Triggered emergencies 	a) Restore the power supply and check the position of the main switch and the presence of voltage on the main power supply line.
THE MACHINE DOES NOT START WITH	d) Triggered motor protections	b) Check and, if necessary, replace the control circuit protection fuses.
CONTROLS ENGAGED		c) Verify the emergency stop button is not pressed.
		 d) Verify whether the electric motors thermal protection has been triggered and capacitor status (single phase motor).
	a) Electric power supply not availableb) Triggered emergencies	 a) Verify the presence of voltage on the electric power line: check the position of the main switch.
	 c) Incorrect operating mode selected 	b) Verify the emergency stop button is not pressed.
THE MOTOR DOES NOT WORK	d) Triggered motor protectionse) Damaged motor	c) Verify the controls are engaged; check that the operating mode selector is not at "0" or in automatic and call contacts control is missing.
		d) Verify whether the motor thermal protection or the pump high temperature protection device has been triggered. Verify the capacitor status (single phase motor).
		e) Stop the motor and check the type of damage.
MOTOR OPERATION IS NOT SMOOTH	a) Damaged motor	a) Stop the motor and check the type of damage.
THE STARTING MOTOR	 a) Power supply voltage at control panel too low 	a) Check the power supply voltage at control panel line input.
CONTACTORS VIBRATE AND DO NOT REMAIN STABLY EXCITED	 b) Control panel power supply cable section is insufficient in relation to cable length 	 b) Use power supply cables with a section that is suitable for the length of the tract.
THE THERMAL PROTECTIONS INTERVENE INADVERTENTLY	a) Power supply voltage at control panel too low	a) Check the power supply voltage at control panel line input.
	 b) Phase missing on power supply voltage (three phase voltage) c) Incorrect regulation of the 	b) Check the presence of all three power supply phases at the control panel (three phase voltage).
	d) Motor power overload	c) Check thermal protection regulation in relation to the electric motor rated current.
		d) Check that the flow rate supplied by the pump during operation is within the limits indicated in the pump performance curve.





Below is a list of the main inspections and common operations to be performed if a fault occurs. This list does not cover all possible operations to be performed during troubleshooting, which must be looked out for by a trained technician who is authorised to work on live parts.

- Check the integrity of the fuses of the circuit sections affected by the anomaly. If they are faulty it is good practice to search for the cause of the fault before replacing them.
- Check for the presence of auxiliary circuit power supply voltage.
- Verify that all power contacts are excited upon start-up and vice versa, they are not excited following a stop command.
- Make sure that no metal dust or other material has gone into the equipment, which may have caused a reduction in isolation or any conduction.

REQUEST FOR ASSISTANCE

The customer may ask for any type of information relative to use, maintenance, installation, etc. from the Manufacturer.

The customer must make clear requests, with reference to this manual and specify the identification data of the supply stated on the control panel or command desk plates.



Refer to the control panel plates in Chapter 1 TECHNICAL DATA

In order to request the assistance of specialised technical personnel, the customer can contact the after-sales service directly. The intervention request should be forwarded to:



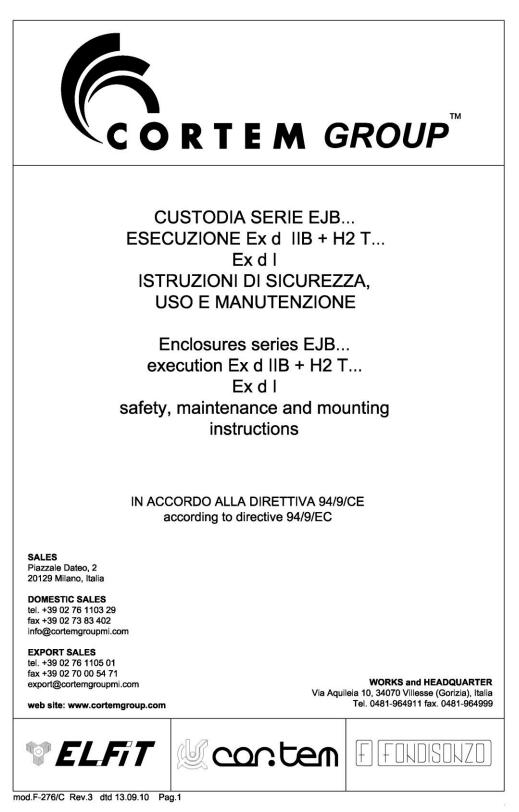
4.5 DEMOLITION OF THE EQUIPMENT

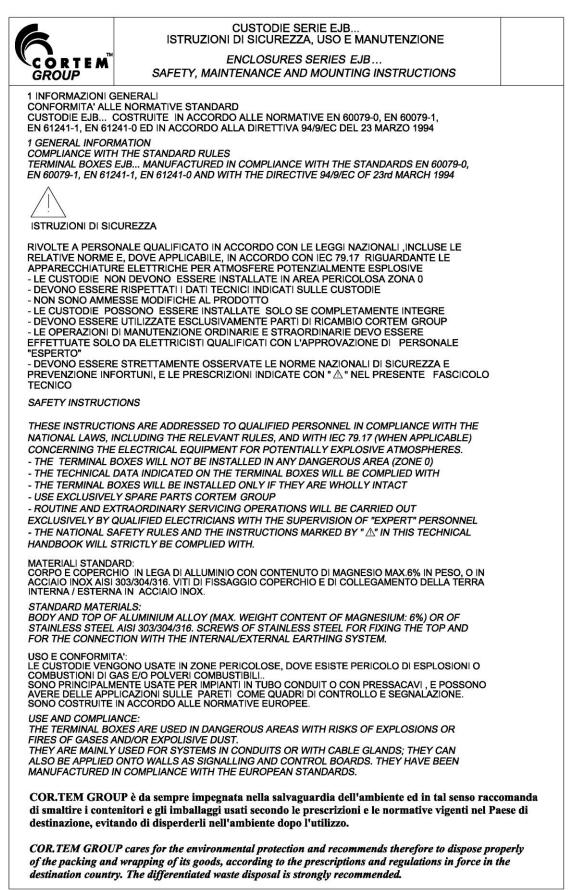
The electric control panel mainly consists of a metal framework and normal electric and electronic components. If the equipment must be demolished, these materials must be disposed of via normal channels established by the Standards in force where the equipment is installed.

For some potentially dangerous components and parts, such as batteries, electrolytic capacitors and circuit boards in general, etc, it is mandatory to contact specialised centres for the disposal of harmful and pollutant waste, in compliance with the relative Laws in force where the equipment is installed.

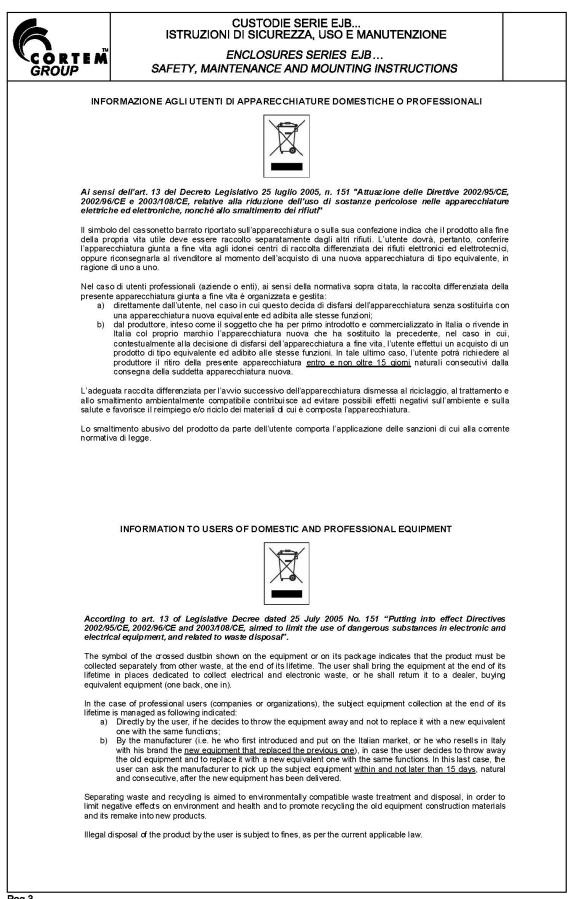


5. SAFETY, USE AND MAINTENANCE INSTRUCTIONS IN ACCORDANCE WITH DIRECTIVE 94/9/EC (CONTROL PANEL MANUFACTURER)





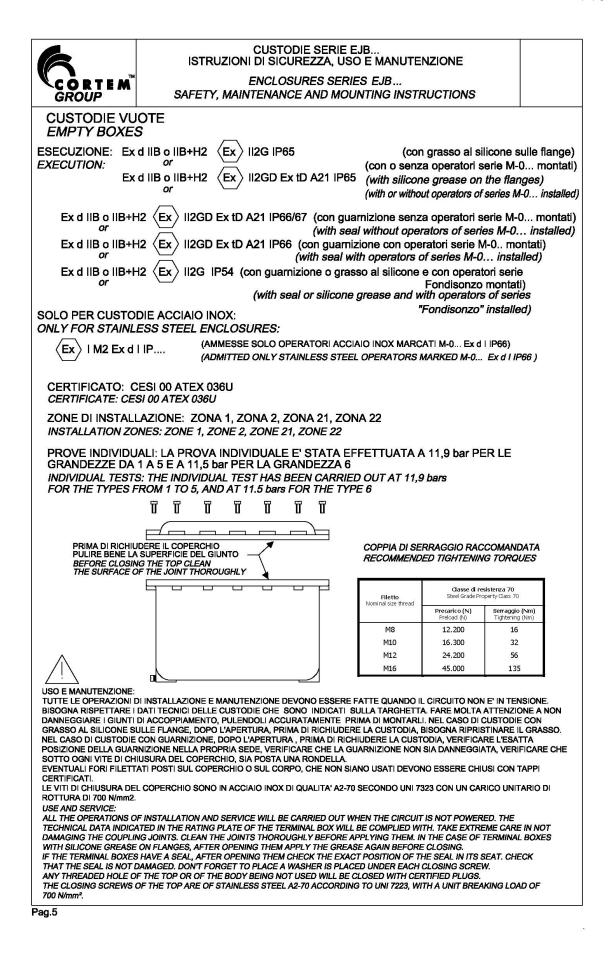
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	8														
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EJB-1A	304	204	218	240	140	153	24	14	230	130	M8	230	210	9	
EJB-2	424	224	218	360	160	159	10	14	350	150	M8	350	230	9	140.05
EJB-2A	424	224	218	360	160	153	24	14	350	150	M8	350	230	9	M8x25
EJB-3B EJB-3	364	284	218 278	300	220	154 214	10	14	290	210	M8	290	290	9	
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EJB-4B	432	332	229	360	260	148	10	14	350	250	M10	350	330	11	
EJB-4 EJB-4BA	432	332	299 229	360	260	218 163	24	14	350	250	M10	350	330	11	
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EJB-45A	560	380	253 298	490	305	179 229	24	14	360	236	M10	360	356	11	M10x35
EJB-5B EJB-5	632	432	271 341	560	360	186 256	15	16	550	350	M10	550	430	11	
EJB-5BA EJB-5A	632	432	271 341	560	360	205 275	24	16	550	350	M10	550	430	11	
EJB-503	632	432	397	560	360	331	24	16	550	350	M10	550	430	11	1
EJB-55B EJB-55	710	510	350 455	630	430	282 387	25	20	606	406	M10	606	496	11	M10x40
EJB-6B	870	650	380	760	540	253	24	25	680	460	M16	680	580	14	M12x50
EJB-6 EJB-7B	1000	700	480 400	890	590	353 240	30	30	810	510	M16	810	655	18	
EJB-7B	1000	700	500	890	590	340	30	30	810	510	M16	810	655	18	M16x70
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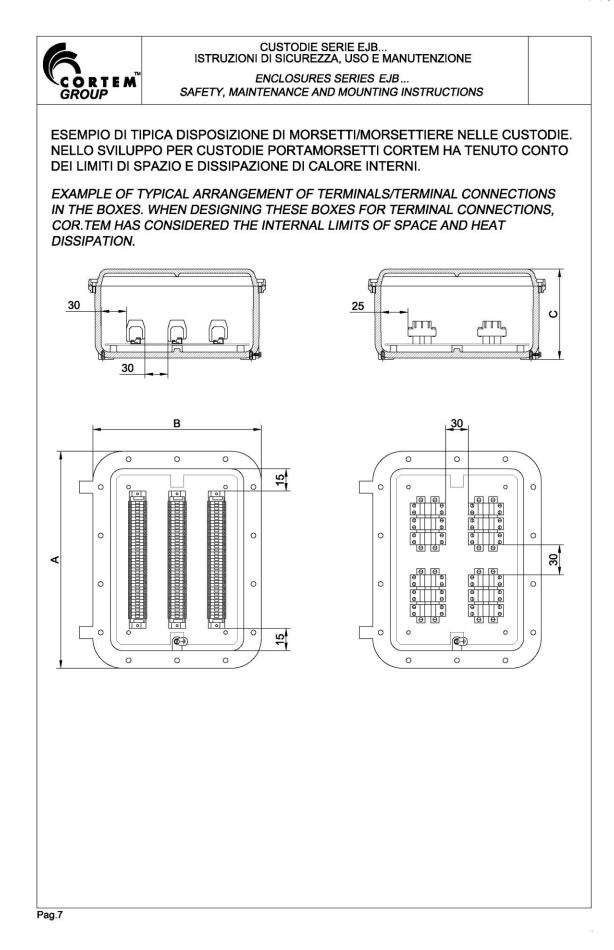




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Æ	χ 2GD Ex d B T6/T5	Ex tD A21 IP66/67 T85	coperci	
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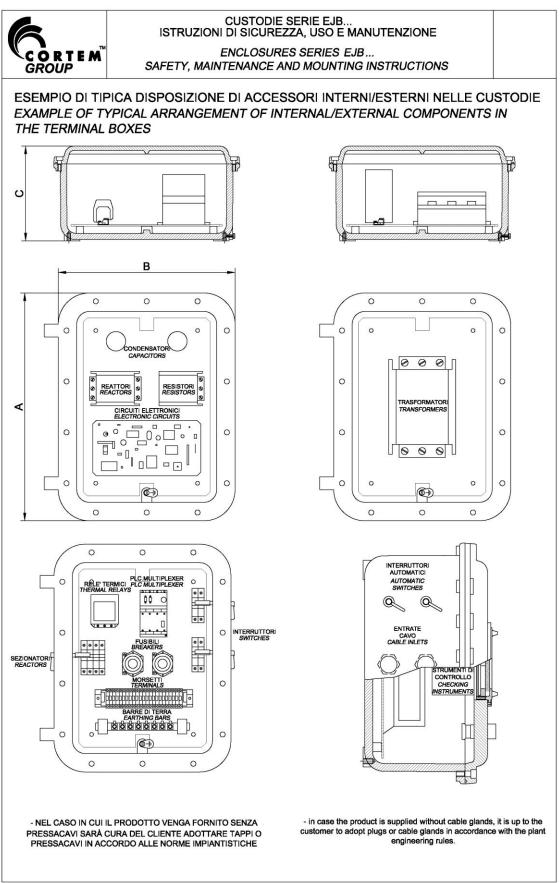


6	CUSTODIE SERIE EJB ISTRUZIONI DI SICUREZZA, USO E MANUTENZ	ZIONE	
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X	IIB T6/T5/T4 Ex tD A21 IP66 T85°C/T100°C/T135°C	con guarnizione e c serie M-0 montati with seal gasket an	d with
$\langle \Sigma \rangle$ 2GD Ex d $\langle \Sigma \rangle$ M2 Ex d	IIB+H2 T6/T5/T4 Ex tD A21 IP66 T85°C/T100°C/T135°C	valido solo per cust	
		valid for stainless s EJBX only	teel boxes
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\bigwedge			
IN ACCORDO ALLA EN/I L'apparecchiatura contenu ogni sezione rimanfa libera	ta all'interno della custodia può essere posizionata in qualsiasi modo, a condizione c	he una superficie di alme	no il 20% di
ACCORDING TO EN/IEC		% of each cross-sectiona	l area
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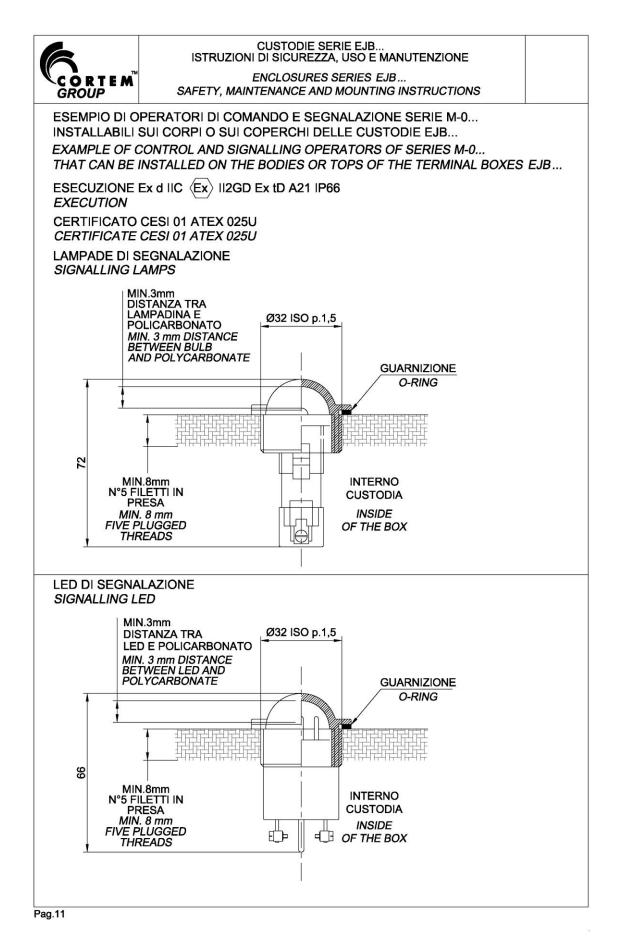


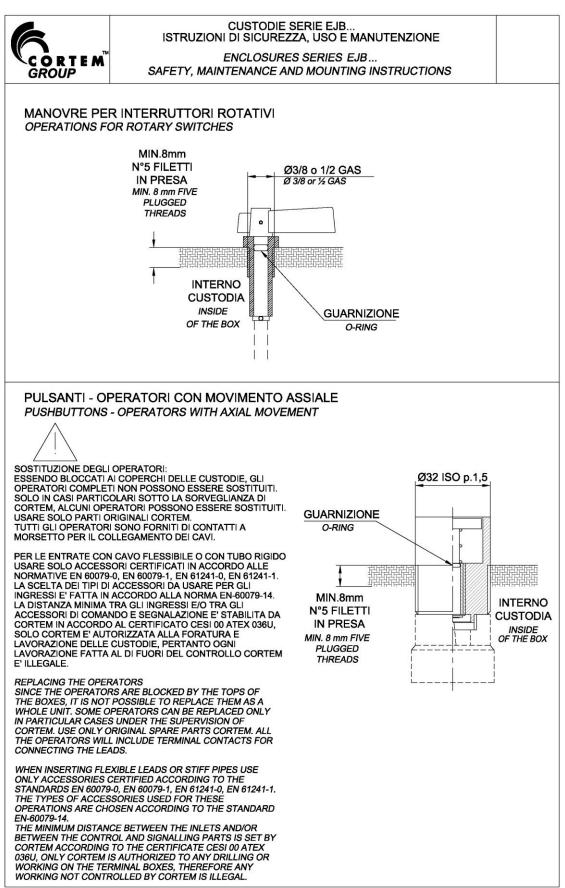
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	ELECTRONIC F	ERTER ELETTRONICI REACTORS/INVERTERS	400	-	10
		XER E AMPLIFICATORI XERS AND AMPLIFIERS	240	-	80
	DISPOSITIVI DI MEASURING AI	CONTROLLO E MISURA	240	-	100
	NTERRUTTOR		660	650	-
h	FUSIBILI FUSES		660	400	-
h	RELE' RELAYS		500	10	12
h	DISPOSITIVI DI	CONTROLLO ELETTRONICI	660	-0	100
	CONTATTORI CONTACTORS	ONTROE DEVICES	660	650	30
1	TEMPORIZZAT	ORI	240	10	5
h	TIMERS RELE' CREPUS		240	-	2
1	TWILIGHT REL		660	-	-
	CAPACITORS TRAFORMATO		660	-	200
ħ	TRANSFORME RESISTORI	RS	240	-	300
	RESISTORS MORSETTI				300
	TERMINALS REATTORI		660	-	-
	REACTORS		277	7.5	40
		MINIMA DISTANZA IN AF COMPONENTI MINIMUM DISTANCE BETWEEN THE COMPON			
		VOLTAGGIO COMPONENTI		NZA IN ARIA m)	
		(V a.c.) VOLTAGE OF COMPONENTS (V a.c.)	MINIMUM	m) DISTANCE m)	
		60-250	(6	
		250-380	1	3	
		380-500	1	0	
		500-660	1	2	
		660-1000	2	0	
		VOLTAGGIO COMPONENTI (V c.c.) VOLTAGE OF COMPONENTS	(m MINIMUM	NZA IN ARIA m) DISTANCE	1
		(V d.c.)	(m	m)	4
		12-250	254	5	

Pag.9

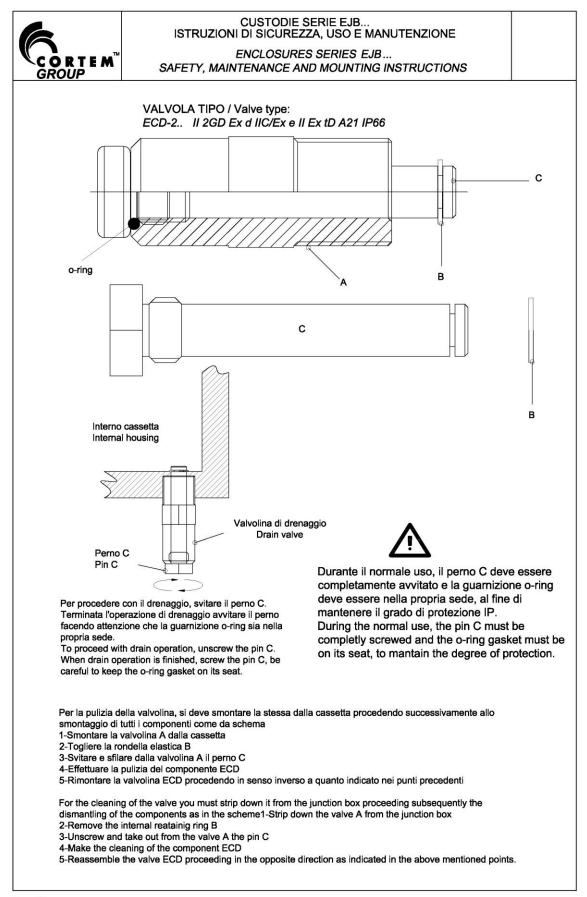








Pag.12





ORTI OUP	E M [™]	l: SAF	STF ET			NI D	I SI	CU OS	RE: URI	ES S	, U SEF	so Ries	Е N S <i>E</i> .	JB.					IS		
(L)	CLASS T4 WITHOUT SIGNALLING LAMPS AND SIGNALLING LED	80	105	142	184	135	262	195	360	320	450	360	495	765	565	1300	1040	2090	1300	1310	205
MAXIMUM OUTPUT DISSIPATED POWER (WATT) WITH AMBIENT TEMPERATURE OF 55°C	CLASS T5 WITHOUT SIGNALLING LAMPS, ONLY SIGNALLING LED ARE ALLOWED	40	50	65	82	60	130	100	180	160	235	190	255	400	300	680	550	890	680	690	110
KIMUM OUTPUT DISS WITH AMBIENT TEN	CLASS T5 WITH SIGNALLING LAMPS AND/OR SIGNALLING LED	25	34	45	56	40	75	56	105	06	160	130	176	270	200	460	370	590	460	470	75
CAM	CLASS T6 WITHOUT SIGNALLING LAMPS, ONLY SIGNALLING LED ARE ALLOWED	25	34	45	56	40	75	56	105	90	160	130	176	270	200	460	370	590	460	470	75
PATED POWER (WATT) FERATURE OF 40°C	CLASS T4 WITHOUT SIGNALLING LAMPS AND SIGNALLING LED	100	140	190	245	180	350	260	480	430	600	480	660	1050	740	1740	1390	2270	1740	1780	280
	CLASS T5 WITH SIGNALLING LAMPS SIGNALLING LAMPS, SIGNALLING LAMPS, AND/OR ONLY SIGNALLING SIGNALLING LED ARE ALLOWED	45	65	85	110	80	175	130	240	210	315	250	345	550	380	910	720	1170	910	930	150
MAXIMUM OUTPUT DISSIP/ WITH AMBIENT TEMPE	CLASS T5 WITH SIGNALLING LAMPS AND/OR SIGNALLING LED	30	45	60	75	55	100	75	140	120	210	170	230	360	260	600	490	770	600	610	100
MAXII	CLASS T6 WITHOUT SIGNALLING LAMPS, ONLY SIGNALLING LED ARE ALLOWED	30	45	60	75	55	100	75	140	120	210	170	230	360	260	009	490	022	009	610	100
	TYPE OF ENCLOSURE		EJBX-1	EJBX-2	EJBX-3	EJBX-3B	EJBX-4	EJBX-4B	EJBX-45	EJBX-45B	EJBX-5	EJBX-5B				EJBX-6	EJBX-6B	EJBX-7		EJBX-7	
	ENCL	EJB-01	EJB-1	EJB-2	EJB-3	EJB-3B	EJB-4	EJB-4B	EJB-45	EJB-45B	EJB-5	EJB-5B	EJB-503	EJB-55	EJB-55B	EJB-6	EJB-6B	EJB-7	EJB-7B		AQS-1

Pag.14

	<u>ka</u> conten	c a. 1228 Tribucale di Gost Ca Partia Iva II 60052120 atributo RAEE ossolio uve stabilimento/Morks; Riessa (GO), ITA(LY riesa (IO v: 439 0481 964919 +36 0481 964999	n Olia dovroti 2012 Miano (Mi) Pazzala Daso,2 Telefoco: 130 1270 Telefoco: 130 1270 Telefoco: 130 1270 Estal info@goo	TALY 110329 83462 Tengroupmi.com	\mathbf{GROUP}^{To}
	ATTESTATO DI CONFORMI DEI COMPONENTI	TA'	ATTES		I OF CONFORMITY OMPONENTS
		1			
		N°	0018		
	Il costruttore: We:				
		CORTEN	4 S.p.A.		
8	3407	Via Aqu	ileia, 10 SE (GO) - II	TALY	
	Dichiara qui di seguito che il pro Hereby declare that the product	dotto			а А
	Custodie vuote: Empty boxes:	EJB			
12	Modo di protezione: Protection mode:	🕲 II 2GI	D Ex d IIB Ex D Ex d IIB+H ₂ Ex d I IP65(6	Ex tD A2	IP65(66/67) 1 IP65(66/67)
	Certificato: Certificate:	CESI 00 A	TEX 036U		
	Organismo notificato: Notified body:	n. 0722 C	ESI via Ruba	ttino, 54	(MI) ITALY
	Risulta in conformità con le segue Is in conformity with the followin				
			94/9/EC		
	E che sono state applicate le segu And that the following harmonized	enti norme standards	e armonizzate have been ap	e: oplied:	
3			EN 60079-0 EN 60079-1 EN 61241-0 EN 61241-1 EN 60529	2004 2006 2004	а П
12	Le custodie vuote sono state sotte al par.15.1.3.1 della EN 6007 CESI 00 ATEX 036U. The empty housings have been par.15.1.3.1 of EN 60079-1 with th	9-1 appli	lcando i va I to the c	alori ind	dicati sul certificato ure test according to
	Villesse, 09.12.2009		Firma Signature .	Riccardo Vice-pre	

aqua REA KG	ni Sp.A. zz (1571.000,00 let ver. CC.C.I.A.A. GORZA U 27755 000138. impa 1728 Titurate d Gorga
La conten	
	one 1310/8194/311 Telefac 13002783402 af 1310/81954929 Email info@contempropmi.com To be sure to be safe. htm@contemprogram. Website www.contemprogram.
DICHIARAZIONE DI CONFO	RMITA' DECLARATION OF CONFORMITY
	CE N° 0019
Il costruttore: We:	
340'	CORTEM S.p.A. Via Aquileia, 10 70 VILLESSE (GO) - ITALY
Dichiara qui di seguito che il pr Hereby declare that the product	odotto
Custodie porta morsetti, unità di comando e controllo: Terminal boxes, command and control units:	EJB
Modo di protezione: Protection mode:	 II 2G Ex d IIB T6/T5/T4 II 2GD Ex d IIB T6/T5/T4 II 2GD Ex d IIB T6/T5/T4 Ex tD A21 IP65(66/67) T85°C/T100°C/T135°C II 2GD Ex d IIB+H₂ T6/T5/T4 Ex tD A21 IP65(66/67) T85°C/T100°C/T135°C I M2 Ex d I IP65(66/67) (T4 solo per unità comando e controllo) (T4 for command and control units only)
Certificato: Certificate:	CESI 01 ATEX 026 CESI 01 ATEX 027
Organismo notificato: Notified body:	n. 0722 CESI via Rubattino, 54 (MI) ITALY
Risulta in conformità con le segue Is in conformity with the following	
2004/108/EC 92/31 93/68	94/9/EC
E che sono state applicate le segu And that the following harmonized	
EN 60439-1	EN 60079-0 2006 EN 60079-1 2004 EN 61241-0 2006 EN 61241-1 2004 EN 60529 1991
Villesse, 09.12.2009	Firma Signature

İ

Assembly

varisco

KFA6-SR2-Ex2.W

DATASHEET OF THE COMPONENTS 6.

Ex-i DIGITAL INPUT BARRIER 6.1

Switch Amplifier

Features

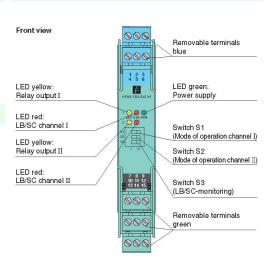
- · 2-channel isolated barrier
- 230 V AC supply
- · Dry contact or NAMUR inputs · Relay contact output
- Line fault detection (LFD) · Reversible mode of operation
- Up to SIL2 acc. to IEC 61508

Function

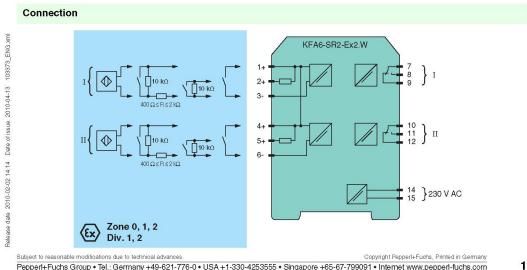
This isolated barrier is used for intrinsic safety applications. It transfers digital signals (NAMUR sensors/mechanical contacts) from a hazardous area to a safe area.

The proximity sensor or switch controls a form C changeover relay contact for the safe area load. The normal output state can be reversed using switches S1 and S2. Switch S3 is used to enable or disable line fault detection of the field circuit.

During an error condition, the relays revert to their deenergized state and the LEDs indicate the fault according to NAMUR NE44.







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KFA6-SR2-Ex2.W

General specifications Signal type	Digital input
Supply	terminals 14, 15
Connection	terminals 14, 15
Rated voltage	207 253 V AC, 45 65 Hz
Power loss	1.2 W
Power consumption	≤ 1.3 W
Input	
Connection	terminals 1+, 2+, 3-; 4+, 5+, 6-
Rated values	acc. to EN 60947-5-6 (NAMUR)
Open circuit voltage/short-circui	t current approx. 8 V DC / approx. 8 mA
Switching point/switching hyster	resis 1.2 2.1 mA / approx. 0.2 mA
Line fault detection	breakage I ≤ 0.1 mA , short-circuit I > 6 mA
Pulse/Pause ratio	≥ 20 ms / ≥ 20 ms
Output	
Connection	output I: terminals 7, 8, 9 ; output II: terminals 10, 11, 12
Output I, II	signal ; relay
Contact loading	253 V AC/2 A/cos
Energized/De-energized delay	approx. 20 ms / approx. 20 ms
Mechanical life	10 ⁷ switching cycles
Transfer characteristics	
Switching frequency	≤ 10 Hz
Electrical isolation	
	reinforced insulation according to IEC 61140, rated insulation voltage 300 V _{aff}
Output/power supply	
Output/Output	basic insulation according to IEC 61140, rated insulation voltage 300 $\rm V_{eff}$
Directive conformity	
Electromagnetic compatibility	
Directive 2004/108/EC	EN 61326-1:2006
Low voltage	
Directive 2006/95/EC	EN 50178:1997
Conformity	
Electromagnetic compatibility	NE 21
Protection degree	IEC 60529
Protection against electric shock	k IEC 61140
Ambient conditions	
Ambient temperature	-20 60 °C (-4 140 °F)
Mechanical specifications	
Protection degree	IP20
Mass	approx. 150 g
Dimensions	20 x 119 x 115 mm (0.8 x 4.7 x 4.5 in) , housing type B2
Data for application in connect	
with Ex-areas	
EC-Type Examination Certificat	e PTB 00 ATEX 2081, for additional certificates see www.pepperl-fuchs.com
Group, category, type of prot	
Input	EEx ia IIC
Voltage U _o	10.6 V
Current I _o	19.1 mA
10 million - 10 mi	51 mW (linear characteristic)
Power P _o Supply	
	253 V AC / 126 5 V AC (Attention) II is no relatively attents \
Maximum safe voltage Um	253 V AC / 126.5 V AC (Attention! U _m is no rated voltage.)
Output	
Contact loading	253 V AC/2 A/cos ¢ > 0.7; 126.5 V AC/4 A/cos ¢ > 0.7; 40 V DC/2 A resistive load
Maximum safe voltage U _m	253 V AC (Attention! The rated voltage can be lower.)
Electrical isolation	
Input/input	not available
Input/Output	safe galvanic isolation acc. to EN 50020, voltage peak value 375 V
Input/power supply	safe galvanic isolation acc. to EN 50020, voltage peak value 375 V
Directive conformity	
Directive 94/9/EC	EN 50014, EN 50020
International approvals	
FM approval	
FM approval Control drawing	116-0035
Control drawing	116-0035
	116-0035 116-0145

Subject to reasonable modifications due to technical advances.

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2



Technical data	KFA6-SR2-Ex2.W
Control drawing	116-0047
General information	
Supplementary information	EC-Type Examination Certificate, Statement of Conformity, Declaration of Conformity, Attestation of Conformity and instructions have to be observed where applicable. For information see www.pepperl- fuchs.com.

Subject to reasonable modifications due to technical advances.

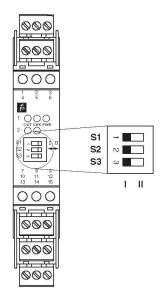
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3



KFA6-SR2-Ex2.W

Configuration



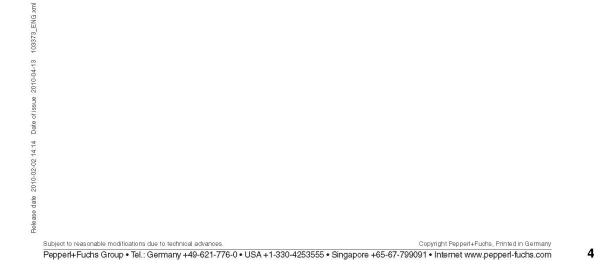
Switch position

S	Fu	nction	Position
1	Mode of operation	with high input current	Î
	Output I (relay) energized	with low input current	П
	Mode of operation	with high input current	I
	Output II (relay) energized	with low input current	Ш
3	Line fault detection	ON	Ĩ
		OFF	1

Operating status

Control circuit	Input signal
Initiator high impedance/ contact opened	low input current
Initiator low impedance/ contact closed	high input current
Lead breakage, lead short-circuit	Line fault

Factory settings: switch 1, 2 and 3 in position I





KFD2-GU-Ex1

6.2 Ex-i TEMPERATURE SENSOR INPUT BARRIER

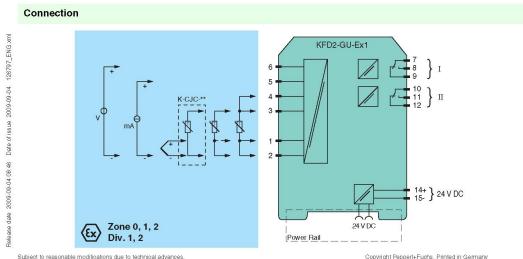
Temperature Trip Value

Features	Assembly
 1-channel isolated barrier 24 V DC supply (Power Rail) Thermocouple, RTD, voltage or current input 2 relay contact outputs Programmable high/low alarm Configurable by PACTware]TM Sensor burnout detection 	Front view Removable termina blue LED vellow:
Function	Relay output I Fault signal
This isolated barrier is used for intrinsic safety applications. It accepts a variety of inputs including RTDs or thermocouples and provides a relay trip whenever it reaches a user-	LED yellow: Relay output II Programming jack
programmed set point. A removable terminal block K-CJC-** is available for thermocouples when internal cold junction compensation is desired.	7,8,9 1 ,13,14,15 1 ,15 1 ,1
A fault is indicated by a red flashing LED per NAMUR NE44 and user-configured fault outputs. The unit is easily programmed with the PACT <i>ware</i> [™]	green green

The unit is easily programmed with the **PACT***ware*[™] configuration software.

For additional information, refer to the manual and www.pepperl-fuchs.com.





```
KFD2-GU-Ex1
```

Analog input Power Rail or terminals 14+, 15- 19 35 V DC within the supply tolerance
19 35 V DC within the supply tolerance
19 35 V DC within the supply tolerance
19 35 V DC within the supply tolerance
within the supply tolerance
0.8 W
0.8 W
terminals 1, 2, 3, 4, 5, 6
type Pt100 (EN 60751: 1995) type Ni100 (DIN 43760) 0 500 Ω (including lead resistance)
approx. 400 μA with RTD
\leq 50 Ω per lead
type B, E, J, K, N, R, S, T (IEC 584-1: 1995) type L (DIN 43710: 1985)
20 Ω for 20 mA; 200 kΩ for 10 V
20 22 101 20 mm, 200 122 101 10 V
autout 1: terminale 7. 9. Or autout II: terminale 40. 44. 40
output I: terminals 7, 8, 9; output II: terminals 10, 11, 12
253 V AC/2 A/500 VA/cos φ min. 0.7; 40 V DC/2 A resistive load
2 x 10 ⁷ switching cycles
temperature: 0.0625 °C, resistance: 62.5 m Ω , voltage: 62.5 μ V, current: 625 nA
_ 00 1000000000000000000000000000000000
± 0.02 % of 10 V measuring range
± 0.025 % of measuring range (4-wire connection)
± 0.02 % of 20 mA measuring range
± 0.01 % of abs. temperature value of switching point in K + 0.2 K (4-wire connection) ± 0.05 % of abs. temperature value of switching point in K + 1.1 K (1.2 K for thermocouple types R and S)
this includes ± 0.8 K error of the cold junction compensation (+0.9 K for thermocouple types R and S). Note! Because the sensitivity of thermocouples is, in general, lower at low temperatures than at high temperature the specified accuracy figures cannot be guaranteed when measuring temperatures below those listed her -50 °C (type E and K thermocouples) +500 °C (type B thermocouple)
+ (0.0015 %) of the temperature value of exitching point in K $+$ 0.01 K) / KAT $+$
\pm (0.0015 % of abs. temperature value of switching point in K + 0.01 K) / K ΔT_{amb}^*)
\pm (0.004 % of abs. temperature value of switching point in K + 0.01 K)/ K ΔT_{amb}^*)
\pm (0.007 % of the switching point voltage) / K Δ T _{amb} *)
\pm (0.004 % of the switching point current/K ΔT_{amb}^*) ^(*) ΔT_{amb} = ambient temperature change referenced to 23 °C (296 K)
< 0.001 % of sensor input range
\leq 370 ms (rise time and energizing delay of relay)
basic insulation according to IEC 62103, rated insulation voltage 300 V _{rms}
basic insulation according to IEC 62103, rated insulation voltage 300 V _{rms} There is no electrical isolation between the programming input and the supply. The programming cable (see section accessories and installation) provides galvanic isolation so that groun loops are avoided.
EN 61326-1:2006
EN 50178:1997
EN 50178
EN 50178
EN 50178 NE 21
NE 21
NE 21 IEC 60529
NE 21

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2

Release date 2009-09-04 08:46 Date of issue 2009-09-04 126797_ENG xml



KFD2-GU-Ex1

Mass	approx. 150 g				
Dimensions	20 x 119 x 115 mm (0.8 x 4.7 x 4.5 in) , housing type B2				
Data for application in conjunction with hazardous areas					
EC-Type Examination Certificate	BAS 98 ATEX 7152, for additional certificates see www.pepperl-fuchs.com				
Group, category, type of protection	(a) II (1)GD, I (M1) [Ex ia] IIC, [Ex iaD], [Ex ia] I (-20 °C ≤ T _{amb} ≤ 60 °C)				
Input	Ex ia IIC				
Voltage U _o	10.5 V				
Current I _o	27 mA				
Power Po	70 mW				
Supply					
Safety maximum voltage U _m	40 V DC (Attention! The rated voltage can be lower.)				
Statement of conformity	TÜV 99 ATEX 1493 X				
Group, category, type of protection, temperature classification	🐼 II 3G Ex nA nC IIC T4				
Electrical isolation					
Input/other circuits	safe electrical isolation acc. to IEC/EN 60079-11, voltage peak value 375 V				
Directive conformity					
Directive 94/9/EC	EN 60079-0:2006, EN 60079-11:2007, EN 60079-15:2005, EN 61241-11:2006				
International approvals					
UL approval					
Control drawing	116-0173 (cULus)				
IECEx approval	IECEx BAS 06.0022				
General information					
Supplementary information	EC-Type Examination Certificate, Statement of Conformity, Declaration of Conformity and instructions have to be observed where applicable. For information see www.pepperl-fuchs.com.				

Accessories

Power feed modules KFD2-EB2...

The power feed module is used to supply the devices with 24 V DC via the Power Rail. The fuse-protected power feed module can supply up to 100 individual devices depending on the power consumption of the devices. A galvanically isolated mechanical contact uses the Power Rail to transmit collective error messages.

Power Rail UPR-03

The Power Rail UPR-03 is a complete unit consisting of the electrical inset and an aluminium profile rail 35 mm x 15 mm. To make electrical contact, the devices are simply engaged.

The Power Rail must not be fed via the device terminals of the individual devices!

K-CJC-**

This removable terminal block with integrated temperature measurement sensor is needed for internal cold junction compensation for thermocouples. One K-CJC-** is needed for each channel.

PACT*ware*[™]

ENG xml

126797

2009-09-04

Date of issue

2009-09-04 08:46

Release date

Device-specific drivers (DTM)

Adapter K-ADP1

Programming adapter for parameterisation via the serial RS 232 interface of a PC/Notebook

For programming, please use the new version of adapter K-ADP1 (part no. 181953, connector length 14mm). When using the previous version K-ADP1 (connector length 18 mm) the plug is exposed by approx. 3 mm. The function is not affected.

Adapter K-ADP-USB

Programming adapter for parameterisation via the serial USB interface of a PC/Notebook

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